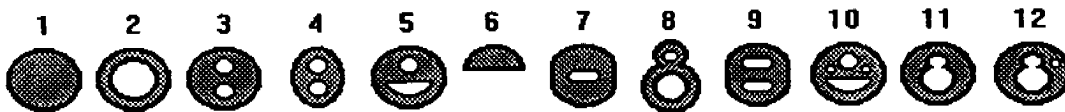


Exhibit 18



Request # 2,162

Request Date 3/31/94

Extrusion # 10-555-A

Date Closed

<p><u>Machine Setup</u></p> <p>Zone 1 500 F Zone 2 555 F Zone 3 570 F</p> <p>Clamp F</p> <p>Adapter 570 F Die Body 570 F Die Nut 560 F</p> <p>Brl Melt F Flg Melt F Die Melt 700 F</p> <p>Throat F</p> <p>Brl Pres 2611 PSI Flg Pres PSI Die Pres 2211 PSI</p>	<p><u>Tooling</u></p> <p><u>Die</u></p> <p>Dwg. # ID / Shape .0700" (50) Land Length Long Material Stainless Comments</p> <p><u>Mandrel</u></p> <p>Dwg. # Style Hypotube Length 0.650" Extension Flush</p> <p><u>Miscellaneous</u></p> <p>Tubing Dwg. # X-Head Bolt-On Screens 20 200 100 20 Breaker Plate Single</p>	<p><u>Dimensions</u></p> <p>Tubing Profile = 02 (Single-Lumen)</p> <p>High Wall Low Wall % Conc. Basis Wgt.</p>																		
<p><u>Screw</u></p> <p>Speed 3.2 RPM Mode Manual Setting (%/PSI) Amps 34 ID PET GP</p>	<p><u>Puller</u></p> <p>Speed 115 FPM Mode Manual Setting (%)</p>	<p><u>Zumbach</u></p> <p><u>Setpoints</u></p> <p>Nominal Upper Lower</p> <p><u>Statistics</u></p> <p>Avg. Xbar Avg. Sigma Avg. Cp Avg. Cpk Oval. Xbar</p>																		
<p><u>Materials</u></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>%</th> <th>Part #</th> <th>Rev</th> <th>Description</th> <th>Lot #</th> <th>Temp.(F)</th> <th>Time (Hrs)</th> <th>Dew Pt.</th> <th>% Moist.</th> </tr> </thead> <tbody> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>PPS</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>			%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	PPS	NONE				
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<p><u>Drying</u></p>																				
<p><u>Statistic Comments:</u></p>																				
<p><u>Machine Comments:</u></p>																				

